

**F15 - FLUX CORE ARC WELDING (FCAW), E71T, Section 12.19 Table 12.19-1 of AP-42 (1/95)**

**CALCULATION METHODS (for Trace Metals with listed AP-42 emission factors)**

$E_a = U_a \times EF$  (lbs/lb rod)

$E_h = U_h \times EF$  (lbs/lb rod)

**CALCULATION METHODS (for Trace Metals without listed AP-42 emission factors)**

$E_a = U_a \times EF$  (Fume generation rate lbs fume/lb rod x NASSCO Fume Correction Factor) x  $C_i$

$E_h = U_h \times EF$  (Fume generation rate lbs fume/lb rod x NASSCO Fume Correction Factor) x  $C_i$

**NOTES:**

- All emissions are assumed uncontrolled. Control efficiencies must be included in the release point information if applicable.
- Trace metals with specified emission factors listed by the EPA in AP-42 are quantified accordingly.
- Trace metals which are components of the welding rod but not identified by EPA will be quantified by the District's default procedures.
- Default fume generation rates (lbs fume/lb rod) are; 0.01 (GMAW, TIG, & MIG), 0.02 (SMAW & FCAW), and 0.05 (unspecified).
- Default Fume Correction Factors from NASSCO (Dr. Bell) are 0.5464 (GMAW, TIG, & MIG), 0.2865 (SMAW & FCAW), and 1.0 (unspecified).
- Default hexavalent chromium conversion rates from ARB analysis of AWS data are; 0.05 (GMAW, TIG, & MIG), 0.63 (SMAW & FCAW), and 0.10 (unspecified).
- Trace metal EPA emission factors for specific rods are from Tables 12.19-1 & 12.19-2 (1/95) of AP-42.

<b>POLLUTANT</b>	<b>District Emission Factor</b>	<b>EPA REFERENCE</b>	<b>EPA</b>	<b>(UNITS)</b>	<b>COMMENTS</b>
	<b>(lbs/lb rod)</b>	<b>DOCUMENT</b>	<b>FACTOR</b>		
NOX					
CO					
SOX					
TOG					
ROG					
TSP	1.22E-02				ASSUME PM10 = TSP
PM10	1.22E-02	Table 12.19-1 (1/95) AP-42	12.20	lb/1000 lbs rod	ASSUME PM10 EMISSION RATE = FUME GENERATION RATE (FGR)
Chromium, Nonhexavalent	2.00E-06	Table 12.19-2 (1/95) AP-42	0.02	0.1 lb/1000 lbs rod	
Chromium, Hexavalent	= 2.20E-03 x Ci	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i \times 0.63$
Cobalt	= 3.50E-03 x Ci	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i$
Manganese	6.62E-04	Table 12.19-2 (1/95) AP-42	6.62		
Nickel	4.00E-06	Table 12.19-2 (1/95) AP-42	0.04		
Lead	= 3.50E-03 x Ci	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i$
Metals w/o Emission		District / ARB / NASSCO			

Factors	= 3.50E-03 x Ci	procedure	ND	EMISSIONS = Ua x FGR x 0.2865 x Ci
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Default Electrode Composition	Weight %	Reference	
Aluminum			
Chromium, Total	0.50%	Best Estimate (See AP-42 test data)	
Cobalt			
Copper			
Lead			
Manganese	2.00%	Based on MSDS 7971-G	
Nickel	0.50%	Best Estimate (See AP-42 test data)	
Zinc			

*Last Updated on 8/26/99  
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