

F60 - FLUX CORE ARC WELDING (FCAW), E11018, Section 12.19 Table 12.19-1 of AP-42 (1/95)

CALCULATION METHODS (for Trace Metals with listed AP-42 emission factors)

$E_a = U_a \times EF$ (lbs/lb rod)

$E_h = U_h \times EF$ (lbs/lb rod)

CALCULATION METHODS (for Trace Metals without listed AP-42 emission factors)

$E_a = U_a \times EF$ (Fume generation rate lbs fume/lb rod x NASSCO Fume Correction Factor) x C_i

$E_h = U_h \times EF$ (Fume generation rate lbs fume/lb rod x NASSCO Fume Correction Factor) x C_i

NOTES:

- All emissions are assumed uncontrolled. Control efficiencies must be included in the release point information if applicable.
- Trace metals with specified emission factors listed by the EPA in AP-42 are quantified accordingly.
- Trace metals which are components of the welding rod but not identified by EPA will be quantified by the District's default procedures.
- Default fume generation rates (lbs fume/lb rod) are; 0.01 (GMAW, TIG, & MIG), 0.02 (SMAW & FCAW), and 0.05 (unspecified).
- Default Fume Correction Factors from NASSCO (Dr. Bell) are 0.5464 (GMAW, TIG, & MIG), 0.2865 (SMAW & FCAW), and 1.0 (unspecified).
- Default hexavalent chromium conversion rates from ARB analysis of AWS data are; 0.05 (GMAW, TIG, & MIG), 0.63 (SMAW & FCAW), and 0.10 (unspecified).
- Trace metal EPA emission factors for specific rods are from Tables 12.19-1 & 12.19-2 (1/95) of AP-42.

POLLUTANT	District Emission Factor (lbs/lb rod)	EPA REFERENCE DOCUMENT	EPA FACTOR	(UNITS)	COMMENTS
NOX					
CO					
SOX					
TOG					
ROG					
TSP	5.70E-02				ASSUME PM10 = TSP
PM10	5.70E-02	Table 12.19-1 (1/95) AP-42	57.00	lb/1000 lbs rod	ASSUME PM10 EMISSION RATE = FUME GENERATION RATE (FGR)
Chromium, Nonhexavalent	9.69E-04	Table 12.19-2 (1/95) AP-42	9.69	0.1 lb/1000 lbs rod	
Chromium, Hexavalent	= 1.03E-02 x C_i	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i \times 0.63$
Cobalt	= 1.63E-02 x C_i	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i$
Manganese	7.04E-04	Table 12.19-2 (1/95) AP-42	7.04		
Nickel	1.02E-04	Table 12.19-2 (1/95) AP-42	1.02		
Lead	= 1.63E-02 x C_i	District / ARB / NASSCO Procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i$
Metals w/o Emission Factors	= 1.63E-02 x C_i	District / ARB / NASSCO procedure	ND		EMISSIONS = $U_a \times FGR \times 0.2865 \times C_i$

Default Electrode Composition	Weight %	Reference

Aluminum		
Chromium, Total	0.50%	Based on MSDS 7970-E
Cobalt		
Copper		
Lead		
Manganese	2.50%	Based on MSDS 7970-E
Nickel	1.50%	Based on MSDS 7970-E
Zinc		

*Last Updated on 8/26/99
By D. Byrnes*