

**Title 40: Protection of Environment**

**PART 63—NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS  
FOR SOURCE CATEGORIES**

**Subpart OOOOOO—National Emission Standards for Hazardous Air Pollutants for  
Flexible Polyurethane Foam Production and Fabrication Area Sources**

**Source:** 72 FR 38910, July 16, 2007, unless otherwise noted.

**Applicability and Compliance Dates**

**§ 63.11414 Am I subject to this subpart?**

- (a) You are subject to this subpart if you own or operate an area source of hazardous air pollutant (HAP) emissions that meets the criteria in paragraph (a)(1) or (2) of this section.
  - (1) You own or operate a plant that produces flexible polyurethane foam or rebond foam as defined in §63.1292 of subpart III.
  - (2) You own or operate a flexible polyurethane foam fabrication facility, as defined in §63.11419.
- (b) The provisions of this subpart apply to each new and existing affected source that meets the criteria listed in paragraphs (b)(1) through (4) of this section.
  - (1) A slabstock flexible polyurethane foam production affected source is the collection of all equipment and activities necessary to produce slabstock flexible polyurethane foam.
  - (2) A molded flexible polyurethane foam production affected source is the collection of all equipment and activities necessary to produce molded foam.
  - (3) A rebond foam production affected source is the collection of all equipment and activities necessary to produce rebond foam.
  - (4) A flexible polyurethane foam fabrication affected source is the collection of all equipment and activities at a flexible polyurethane foam fabrication facility where adhesives are used to bond foam to foam or other substrates. Equipment and activities at flexible polyurethane foam fabrication facilities which do not use adhesives to bond foam to foam or other substrates are not flexible polyurethane foam fabrication affected sources.
- (c) An affected source is existing if you commenced construction or reconstruction of the affected source on or before April 4, 2007.
- (d) An affected source is new if you commenced construction or reconstruction of the affected source after April 4, 2007.

- (e) This subpart does not apply to research and development facilities, as defined in section 112(c)(7) of the Clean Air Act (CAA).
- (f) You are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not otherwise required by law to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a). Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart.

### **§ 63.11415 What are my compliance dates?**

- (a) If you own or operate an existing slabstock flexible polyurethane foam production affected source, you must achieve compliance with the applicable provisions in this subpart by July 16, 2008.
- (b) If you own or operate an existing molded flexible polyurethane foam affected source, an existing rebond foam production affected sources, or an existing flexible polyurethane foam fabrication affected source, you must achieve compliance with the applicable provisions in this subpart by July 16, 2007.
- (c) If you startup a new affected source on or before July 16, 2007, you must achieve compliance with the applicable provisions in this subpart not later than July 16, 2007.
- (d) If you startup a new affected source after July 16, 2007, you must achieve compliance with the provisions in this subpart upon startup of your affected source.

### **Standards and Compliance Requirements**

#### **§ 63.11416 What are the standards for new and existing sources?**

[Link to an amendment published at 73 FR 15928, Mar. 26, 2008.](#)

- (a) If you own or operate a slabstock flexible polyurethane foam production affected source, you must meet the requirements in paragraph (b) of this section. If you own or operate a molded foam affected source, you must meet the requirements in paragraph (c) of this section. If you own or operate a rebond foam affected source, you must meet the requirements in paragraph (d) of this section. If you own or operate a flexible polyurethane foam fabrication affected source, you must meet the requirements in paragraph (e) of this section.
- (b) If you own or operate a new or existing slabstock polyurethane foam production affected source, you must comply with the requirements in either paragraph (b)(1) or (2) of this section.
  - (1) Comply with §63.1293(a) or (b) of subpart III, except that you must use Equation 1 of this section to determine the HAP auxiliary blowing agent (ABA) formulation limit for each foam grade instead of Equation 3 of §63.1297 of subpart III.

You must use zero as the formulation limitation for any grade of foam where the result of the formulation equation (using Equation 1 of this section) is negative (i.e., less than zero):

$$ABA_{\text{limit}} = -0.2 (\text{IFD}) - 19.1 \left( \frac{1}{\text{IFD}} \right) - 15.3 (\text{DEN}) - 6.8 \left( \frac{1}{\text{DEN}} \right) + 36.5 \quad (\text{Equation 1})$$

where:

$ABA_{\text{limit}}$  = HAP ABA formulation limitation, parts methylene chloride ABA allowed per hundred parts polyol (pph).

IFD = Indentation force deflection, pounds.

DEN = Density, pounds per cubic foot.

- (2) Use no material containing methylene chloride for any purpose in any slabstock flexible foam production process.
- (c) If you own or operate a new or existing molded foam affected source, you must comply with the requirements in paragraphs (c)(1) and (2) of this section.
  - (1) You must not use a material containing methylene chloride as an equipment cleaner to flush the mixhead or use a material containing methylene chloride elsewhere as an equipment cleaner in a molded flexible polyurethane foam process.
  - (2) You must not use a mold release agent containing methylene chloride in a molded flexible polyurethane foam process.
- (d) If you own or operate a new or existing rebond foam affected source, you must comply with the requirements in paragraphs (d)(1) and (2) of this section.
  - (1) You must not use a material containing methylene chloride as an equipment cleaner in a rebond foam process.
  - (2) You must not use a mold release agent containing methylene chloride in a rebond foam process.
- (e) If you own or operate a new or existing flexible polyurethane foam fabrication affected source, you must not use any adhesive containing methylene chloride in a flexible polyurethane foam fabrication process.
- (f) You may demonstrate compliance with the requirements in paragraphs (b)(2) and (c) through (e) of this section using adhesive usage records, Material Safety Data Sheets, and engineering calculations.

**§ 63.11417 What are the compliance requirements for new and existing sources?**

[Link to an amendment published at 73 FR 15929, Mar. 26, 2008.](#)

- (a) If you own or operate a slabstock flexible polyurethane foam production affected source, you must comply with the requirements in paragraph (b) of this section. If you own or operate a molded foam affected source, rebond foam affected source, or a loop slitter at a flexible polyurethane foam fabrication affected source you must comply with the requirements in paragraphs (c) and (d) of this section.
- (b) Each owner or operator of a new or existing slabstock flexible polyurethane foam production affected source who chooses to comply with §63.11416(b)(1) must comply with paragraph (b)(1) of this section. Each owner or operator of a new or existing slabstock flexible polyurethane foam production affected source who chooses to comply with §63.11416(b)(2) must comply with paragraphs (b)(2) and (3) of this section.
  - (1) You must comply with paragraphs (b)(1)(i) through (v) of this section.
    - (i) The monitoring requirements in §63.1303 of subpart III.
    - (ii) The testing requirements in §63.1304 or §63.1305 of subpart III.
    - (iii) The reporting requirements in §63.1306 of subpart III, with the exception of the reporting requirements in §63.1306(d)(1), (2), (4), and (5) of subpart III.
    - (iv) The recordkeeping requirements in §63.1307 of subpart III, with the exception of the recordkeeping requirements in §63.1307(a)(1), (b)(1)(i), and (b)(2).
    - (v) The compliance demonstration requirements in §63.1308(a), (c), and (d) of subpart III.
  - (2) You must submit a notification of compliance status report no later than 180 days after your compliance date. The report must contain the information detailed in §63.9(h)(2)(i) paragraphs (A) and (G), and must contain this certification of compliance, signed by a responsible official, for the standards in §63.11416(b)(2): “This facility uses no material containing methylene chloride for any purpose on any slabstock flexible foam process.”
  - (3) You must maintain records of the information used to demonstrate compliance, as required in §63.11416(f). You must maintain the records for 5 years, with the last 2 years of data retained on site. The remaining 3 years of data may be maintained off site.
- (c) You must have a compliance certification on file by the compliance date. This certification must contain the statements in paragraph (c)(1), (2), or (3) of this section, as applicable, and must be signed by a responsible official.
  - (1) For a molded foam affected source:

- (i) “This facility does not use any equipment cleaner to flush the mixhead which contains methylene chloride, or any other equipment cleaner containing methylene chloride in a molded flexible polyurethane foam process in accordance with §63.11416(c)(1).”
- (ii) “This facility does not use any mold release agent containing methylene chloride in a molded flexible polyurethane foam process in accordance with §63.11416(c)(2).”

(2) For a rebond foam affected source:

- (i) “This facility does not use any equipment cleaner which contains methylene chloride in a rebond flexible polyurethane foam process in accordance with §63.11416(d)(1).”
- (ii) “This facility does not use any mold release agent containing methylene chloride in a rebond flexible polyurethane foam process in accordance with §63.11416(d)(2).”

(3) For a flexible polyurethane foam fabrication affected source containing a loop slitter:  
“This facility does not use any adhesive containing methylene chloride on a loop slitter process in accordance with §63.11416(e).”

(d) For molded foam affected sources, rebond foam affected sources, and flexible polyurethane foam fabrication affected sources containing a loop slitter, you must maintain records of the information used to demonstrate compliance, as required in §63.11416(f). You must maintain the records for 5 years, with the last 2 years of data retained on site. The remaining 3 years of data may be maintained off site.

## **Other Requirements and Information**

### **§ 63.11418 What General Provisions apply to this subpart?**

The provisions in 40 CFR part 63, subpart A, applicable to sources subject to §63.11416(b)(1) are specified in Table 1 of this subpart.

### **§ 63.11419 What definitions apply to this subpart?**

The terms used in this subpart are defined in the CAA; §63.1292 of subpart III; §63.8830 of subpart MMMMM; §63.2 of subpart A; and in this section as follows:

*Flexible polyurethane foam fabrication facility* means a facility where pieces of flexible polyurethane foam are cut, bonded, and/or laminated together or to other substrates.

### **§ 63.11420 Who implements and enforces this subpart?**

[Link to an amendment published at 73 FR 15929, Mar. 26, 2008.](#)

- (a) This subpart can be implemented and enforced by the U.S. EPA or a delegated authority such as a State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to a State, local, or tribal agency pursuant to 40 CFR subpart E, then that Agency has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out if this subpart is delegated to a State, local, or tribal agency within your State.
- (b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the approval authorities contained in paragraphs (b)(1) through (4) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.
- (1) Approval of an alternative non-opacity emissions standard under §63.6(g).
- (2) Approval of a major change to test methods under §63.7(e)(2)(ii) and (f). A “major change to test method” is defined in §63.90.
- (3) Approval of a major change to monitoring under §63.8(f). A “major change to monitoring” is defined in §63.90.
- (4) Approval of a major change to recordkeeping/reporting under §63.10(f). A “major change to recordkeeping/reporting” is defined in §63.90.

**Table 1 To Subpart OOOOOO of Part 63.—Applicability of General Provisions to Subpart OOOOOO**

[Link to an amendment published at 73 FR 15929, Mar. 26, 2008.](#)

As required in §63.11418, you must comply with the requirements of the NESHAP General Provisions (40 CFR part 63, subpart A) as shown in the following table.

| <b>Subpart A reference</b> | <b>Applies to Subpart OOOOOO?</b> | <b>Comment</b>  |
|----------------------------|-----------------------------------|---|
| §63.1                      | Yes                               |   |
| §63.2                      | Yes                               | Definitions are modified and supplemented by §63.11419. |
| §63.3                      | Yes                               |   |
| §63.4                      | Yes                               |   |
| §63.5                      | Yes                               |   |
| §63.6(a)–(d)               | Yes                               |   |
| §63.6(e)(1)–(2)            | Yes                               |   |

|                  |     |  |
|------------------|-----|--|
| §63.6(e)(3)      | No  | Owners and operators of subpart OOOOOO affected sources are not required to develop and implement a startup, shutdown, and malfunction plan. |
| §63.6 (f)–(g)    | Yes |  |
| §63.6(h)         | No  | Subpart OOOOOO does not require opacity and visible emissions standards.   |
| §63.6 (i)–(j)    | Yes |  |
| §63.7            | No  | Performance tests not required by subpart OOOOOO.  |
| §63.8            | No  | Continuous monitoring, as defined in subpart A, is not required by subpart OOOOOO.   |
| §63.9(a)–(d)     | Yes |  |
| §63.9(e)–(g)     | No  |  |
| §63.9(h)         | No  | Subpart OOOOOO specifies Notification of Compliance Status requirements.   |
| §63.9 (i)–(j)    | Yes |  |
| §63.10(a)–(b)    | Yes | Except that the records specified in §63.10(b)(2) are not required.  |
| §63.10(c)        | No  |  |
| §63.10(d)(1)     | Yes |  |
| §63.10(d)(2)–(3) | No  |  |
| §63.10(d)(4)     | Yes |  |
| §63.10(d)(5)     | No  |  |
| §63.10(e)        | No  |  |
| §63.10(f)        | Yes |  |
| §63.11           | No  |  |
| §63.12           | Yes |  |
| §63.13           | Yes |  |
| §63.14           | Yes |  |
| §63.15           | Yes |  |
| §63.16           | Yes |  |